

ORIGINATIVE SOLUTIONS NETWORK PVT LTD RELOAD
10:08:41
27-05-2020

GROUP-1

OPERATOR DATA

CUSTOMER NAME: _____
 MODEL: _____
 PROCESS: Normalising
 HEAT CODE: _____
 BATCH QTY: 0
 OPERATOR NAME: _____
 BATCH CODE: _____

HARDENING DATA

BATCH CODE: _____
 HF NUMBER: 0
 SET TEMP (Deg): 0
 SET SOAKING TIME Min: 0
 ACT TEMP (Deg): 0

Process Stopped

QUENCHING DATA

BATCH CODE: _____
 QT NUMBER: 0
 SET DELAY (Sec): 0
 SET TEMP (Deg): 0
 SET COOLING TIME (Sec): 0
 SET QT UP (Sec): 0

Process Stopped

TEMPERING DATA

BATCH CODE: _____
 TF NUMBER: 0
 SET DELAY (Sec): 0
 SET TEMPOp: 0
 SET SOAKING TIME Min: 0

Process Stopped

AUTOMATIC DATA

SHIFT: _____

LOAD INITIAL DATA

START PROCESS

STOP PROCESS

Report Save

HARDENING DATA			QUENCHING DATA			TEMPERING DATA		
BATCH IN TIME			ACT DELAY (Sec)	0		ACT DELAY (Sec)	0	
BATCH IN TEMP	0		TEMP BEFORE QUENCH	0		BATCH IN TIME		
SOAKING AMPV			ACT COOLING TIME	0		BATCH IN TEMP	0	
ACT SOAKING TIME	0					SOAKING TIME AMPV		
DESRV TEMP-1	0					ACT SOAKING TIME	0	
DESRV TEMP-2	0					DESRV TEMP-1	0	
DESRV TEMP-3	0					DESRV TEMP-2	0	
BATCH OUT TIME						DESRV TEMP-3	0	
						BATCH OUT TIME		

HARDENING, TEMPERING FURNACE

OVERVIEW FURNACE HIST TREND Recipe INPUT DETAIL OUTPUT DETAIL GROUP-1 GROUP-2 GROUP-3 GROUP-4 GROUP-5 GROUP-6

ORIGINATIVE SOLUTIONS NETWORK PVT LTD RELOAD
10:08:19
27-05-2020

HT FURNACE REAL TIME TRENDS

Play

Stop/Continue

Zoom

...

...

Zoom -

Zoom +

Cursor on/off

Variable identification	Color	Active	Y
HF-01		<input checked="" type="checkbox"/>	<input type="checkbox"/>
HF-02		<input checked="" type="checkbox"/>	<input type="checkbox"/>
HF-03		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
HF-04		<input checked="" type="checkbox"/>	<input type="checkbox"/>
HF-05		<input checked="" type="checkbox"/>	<input type="checkbox"/>
HF-06		<input checked="" type="checkbox"/>	<input type="checkbox"/>
QT-01		<input checked="" type="checkbox"/>	<input type="checkbox"/>

HARDENING, TEMPERING FURNACE

OVERVIEW FURNACE HIST TREND Recipe INPUT DETAIL OUTPUT DETAIL GROUP-1 GROUP-2 GROUP-3 GROUP-4 GROUP-5 GROUP-6

GROUP-1			GROUP-4		
HF NO. 0	QT NO. 0	TF NO. 0	HF NO. 0	QT NO. 0	TF NO. 0
Set Time(Min) 0	Set Delay(Sec) 0	Set Time(Min) 0	Set Time(Min) 0	Set Delay(Sec) 0	Set Time(Min) 0
Act Time(Min) 0	Act Delay(Sec) 0	Act Time(Min) 0	Act Time(Min) 0	Act Delay(Sec) 0	Act Time(Min) 0
Act Cool(Min) 0	Act Cool(Min) 0	Act Time(Min) 0	Act Cool(Min) 0	Act Cool(Min) 0	Act Time(Min) 0
Process Stopped	Process Stopped	Process Stopped	Process Stopped	Process Stopped	Process Stopped

GROUP-2			GROUP-5		
HF NO. 0	QT NO. 0	TF NO. 0	HF NO. 0	QT NO. 0	TF NO. 0
Set Time(Min) 0	Set Delay(Sec) 0	Set Time(Min) 0	Set Time(Min) 0	Set Delay(Sec) 0	Set Time(Min) 0
Act Time(Min) 0	Act Delay(Sec) 0	Act Time(Min) 0	Act Time(Min) 0	Act Delay(Sec) 0	Act Time(Min) 0
Act Cool(Min) 0	Act Cool(Min) 0	Act Time(Min) 0	Act Cool(Min) 0	Act Cool(Min) 0	Act Time(Min) 0
Process Stopped	Process Stopped	Process Stopped	Process Stopped	Process Stopped	Process Stopped

GROUP-3			GROUP-6		
HF NO. 0	QT NO. 0	TF NO. 0	HF NO. 0	QT NO. 0	TF NO. 0
Set Time(Min) 0	Set Delay(Sec) 0	Set Time(Min) 0	Set Time(Min) 0	Set Delay(Sec) 0	Set Time(Min) 0
Act Time(Min) 0	Act Delay(Sec) 0	Act Time(Min) 0	Act Time(Min) 0	Act Delay(Sec) 0	Act Time(Min) 0
Act Cool(Min) 0	Act Cool(Min) 0	Act Time(Min) 0	Act Cool(Min) 0	Act Cool(Min) 0	Act Time(Min) 0
Process Stopped	Process Stopped	Process Stopped	Process Stopped	Process Stopped	Process Stopped

TEMPERATURE MONITORING				
TR-1 TEMP	TR-2 TEMP	TR-3 TEMP	TR-4 TEMP	TR-5 TEMP
0	0	0	0	0

HARDENING, TEMPERING FURNACE Go to Settings to activate Windows.

OVERVIEW FURNACE HIST TREND Recipe INPUT DETAIL OUTPUT DETAIL GROUP-1 GROUP-2 GROUP-3 GROUP-4 GROUP-5 GROUP-6